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CNC Code File: "C:\USERS\ADMINISTRATOR\DOCUMENTS\MY  
MCAMX9\MILL\NC\T.NC" Cycle Time 00h, 24m, 12s Operations List For "T.NC" OP#  
1: Coolant: Flood Prg. No.: 0 Stk. To Leave XY: 0.025" Stk. To Leave Z: 0.025" Cycle  
Time: 00h, 02m, 10s T-Plane Name: Top Top Of Stock: 0.0" Work Offset Code: G54  
WCS Plane Name: Top Name: Surface High Speed (Dynamic OptiRough) % Of Prg.  
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